

NanoMoldCoating®

HCF™

Mixing Directions

*As when handling all chemical solvents, personal protective clothing; eye protection; and solvent resistant (nitrile) gloves, should be worn at all times. Keep area well ventilated, the coating material contains ethanol and methanol is produced during curing.

Follow These Instructions Explicitly!!!!

1. Part A is the larger bottle. The NanoMoldCoating components may separate over time. Shake bottle vigorously to involve all the components in the suspension immediately before use.
2. Part B is the smaller bottle. The NanoMoldCoating components may separate over time. Shake bottle vigorously to involve all the components in the suspension immediately before use.
3. Using the Part A bottle as the mixing container, add Part B (the smaller bottle) to Part A (the larger bottle).
4. Mix well for a full minute to ensure complete blending. NanoMoldCoating is now ready for use.
5. The resulting mixture is the working solution. Follow the NanoMoldCoating Instruction sheet for application procedure.
6. If mixing HCF in smaller batches use a mixing ratio of: **Part A: 2 parts to Part B: 1 part**. An example would be if you only needed 6 ml of the HCF coating, you would mix 4 ml of Part A 2 ml of Part B to make 6 ml.

NANO
 **PLAS, Inc.**

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