

# High Performance Mold Maintenance Products

**CLEANERS** 

**RUST PREVENTATIVES** 

**MOLD RELEASES** 

**GREASES** 

**COATINGS** 

Nanoplas is a fast-growing, innovative developer of products that improve the way customers use maintenance products.

The market of mold maintenance products is mature and slow to change. Most customers have used the same products for years, because no one has brought new technology to them. Well, that time has changed.

Give it a try, we think you'll be convinced!



# Cleaners



## **Cleaners/Degreasers**

#### CLEANERS/DEGREASERS: POWER CLEAN, MOLD BRITE, SAFE-T-CLEAN & CLEAN-N-RUN

The Nanoplas line of mold cleaners and degreasers were designed the way professionals like you need them to clean.......Quickly, Thoroughly, and Without Residue. With superior cleaning agents to cut through tough build up, a powerful, direct spray pattern to break up stubborn contaminants and quick evaporation to help reduce the chance of grease breakdown or residue, our Power Clean, Mold Brite, Safe-T-Clean and Clean-N-Run are the answer. Even our design allows users to spray at virtually any angle to get to those hard to reach places and doesn't run out of propellant with product still in the can.

#### SPECIALTY CLEANERS: KLEEN-ALL, ZAP-OX, ZAP-OX NG & NANO MOLD CLEANER

The Nanoplas line of specialty cleaners covers a range of applications from general maintenance to unique applications like gas stain and rust removal. As with all of our products, we listened to our customers' issues and developed solutions that go where others haven't been able to go. Kleen-All Zap-Ox, Zap-Ox NG and Nano Mold Cleaner are designed to make the mold or general cleaning process work faster and more effectively. On the following pages, read how each of these products can help your operation reduce costs and save time.

#### **Power Clean**

Power Clean is our strongest cleaner, and one of the strongest cleaners on the market, as it's one of the few remaining cleaners that contain chlorinated solvents. It's a quick evaporating, non-flammable cleaner that cleans down to the bare metal in half the time of a non-chlorinated cleaner. With its powerful spray pattern and superior cleaning agents, Power Clean will save you time and money to help you get your molds back in production.

- Quick Evaporation
- Residue free and low odor
- Cleans without wiping
- · Safe to use on all metal surfaces



PC-100-12C

16oz cans (case of 12)

PC-100-5

5 gallon pail

**PC-100-55** 55 gallon drum

#### **Mold Brite**

Mold Brite is the next best thing to Power Clean with superior cleaning power when compared to other products in the non-chlorinated category. The chemical makeup and powerful spray pattern help break up tough build up and gives you the ability to clean tough to reach areas of the mold. Mold Brite also contains a citrus fragrance to help mask the smell of solvents.

- No chlorinated solvents
- Quick Evaporation
- Residue free and citrus fragrance
- · Cleans without wiping
- Safe to use on all metal surfaces



MB-200-12C

12.5oz cans (case of 12)

MB-200-5

5 gallon pail

**MB-200-55** 55 gallon drum

#### Safe-T-Clean

Safe-T-Clean is a NSF P-1 listed, high performance cleaner/ degreaser. It has superior cleaning power when compared to other products in the non chlorinated category. The powerful spray pattern helps break up tough build up and gives you the ability to clean hard to reach areas of the mold.

- NSF P-1 listed
- No chlorinated solvents
- Quick evaporation
- Residue free and low odor
- Cleans without wiping
- Safe to use on all metal surfaces





SC-90-12C

12.5oz cans (case of 12)

SC-90-5

5 gallon pail

SC-90-55

55 gallon drum

#### **Clean-N-Run**

Clean-N-Run's powerful cleaning formula removes contaminants down to the virgin metal. Superior, non-chlorinated, cleaning agents allow for streak free cleaning on warm molds. Controlled evaporation gives users more cleaning time in the press and in the tool room.

- Powerful cleaning formula removes difficult contaminants
- Controlled evaporation for extra cleaning time
- Residue free
- Non-chlorinated formula
- Designed for streak free cleaning of warm molds



CNR-10-12C

12.5oz cans (case of 12)

CNR-10-5

5 gallon pail

CNR-10-55 55 gallon drum

#### Kleen-All

Kleen All is a water-based, all-purpose foaming cleaner and degreaser. This industrial strength foam cleaner attacks and dissolves grease, oil, and grime on a variety of surfaces ranging from metal to plastic. Kleen All's instant foaming action clings to vertical surfaces without running, allowing time to soak in and work effectively.

- Instant, heavy foaming action
- Clings to surface
- Fast and thorough cleaning action
- Safe on all metal and plastic surfaces
- Won't remove paint
- Residue free

#### **Cleaning Applications**

- Metal Surfaces
- Machinery
- Tools
- Spot clean floors and walls
- Plastic parts



KA-20-12C 18oz cans (case of 12)

## Zap-0x & Zap-0x NG

Zap-Ox provides unmatched stain removing ability. There is no other cleaner that can remove rust, oxidation, build-up, weld discoloration, and other stains like Zap-Ox.

By applying just a thin coat of the cleaner onto the stained surface, Zap-Ox will go to work and pull the stain out of the surface of the metal without etching the surface.

Where most cleaners require scrubbing of the surface, Zap-Ox removes most stains without scrubbing.

Zap-Ox NG possesses all the cleaning power of Zap-Ox but is a non-grit formula. It is specifically designed for use on polished and textured surfaces.

- Unmatched stain and oxidation remover
- · Brings metal back to its original state
- Works on all materials
- Non-caustic and user friendly
- Safe to use on all metal surfaces



ZO-16 16oz bottle (1 bottle)

**ZO-16-12C** 16oz bottles (case of 12)



ZO-NG

6.75oz bottle (1 bottle)

ZO-NG-12C

6.75oz bottles (case of 12)

## **Nano Mold Cleaner**

Nano Mold Cleaner formulations use a nano-colloidal surfactant blended technology to penetrate and disperse grease and oils. Once broken apart the grease molecules are encapsulated and lifted away from surfaces, allowing them to be rinsed away easily. Nano Mold Cleaner formula is the only cleaner recommended for use with our NanoMoldCoating® products. It will not remove the coating other cleaners including our Power Clean and Mold Brite could remove the coating.

- Non-toxic
- Non-flammable
- Safe to use on all metal surfaces



NCC08-1 8oz bottle (1 bottle)

NCC08-12

8oz bottles (case of 12)





## **Rust Preventatives**

The Nanoplas family of rust preventatives is one of our truly unique product lines, because it goes on completely "dry". Our reasoning was simple; to reduce scrap and downtime spent cleaning the mold prior to start up. For these reasons we developed our four dry film rust preventatives Mold Guard, Mold Guard Green, The Defender, and Safe-T-Guard to help overcome these problems and allow you to start production immediately without setbacks. From our can design that includes a fan spray nozzle tip to our ingredients you will get just that, a dry rust preventative that dries on contact and will not migrate throughout the mold. It's fan spray nozzle tip allows for a wider coverage and the 3-way valve allows you to control the desired amount by giving you a high, medium, and low volume choices depending on the rust protection needs for each mold.

#### **Mold Guard**

Mold Guard's moisture displacing chemistry provides a guard for your mold that will not allow corrosion to penetrate. The formula provides excellent film strength, and since it goes on dry it will not bleed into the mold or cause build-up. Mold Guard also has some release properties which helps with release issues at start up. Its fan spray nozzle tip allows for wider coverage and its 3-way valve allows you to control the desired amount by giving you a high, medium, and low setting.

- Moisture displacing chemistry
- Does not break down grease
- Dry film goes on dry and stays dry
- Can be molded through at start up
- Excellent film strength
- Will not run when applied



MG-50-12C

10.25oz cans (case of 12)

MG-50-5

5 gallon pail

MG-50-55 55 gallon drum

#### **Mold Guard Green**

Mold Guard Green's moisture displacing chemistry provides a guard for your mold that will not allow corrosion to penetrate. The formula provides excellent film strength, and since it goes on dry it will not bleed into the mold or cause build-up. Mold Guard Green has the same great dry formula with an added green tracer dye to help display coverage. Its fan spray nozzle tip allows for wider coverage and its 3-way valve allows you to control the desired amount by giving you a high, medium, and low setting.

- Moisture displacing chemistry
- Does not break down grease
- The green tint allows for easy visibility of coverage
- Dry film goes on dry and stays dry
- Can be molded through in just a few shots
- Will not run when applied
- Excellent film strength



MG-50-G-12C

10.25oz cans (case of 12)

MG-50-G-5

5 gallon pail

MG-50-G-55

55 gallon drum

We do not develop products based on what we think customers need. We develop products focused on what we have learned from our customers to make their processes more efficient.

#### **Safe-T-Guard**

Safe-T-Guard's moisture displacing chemistry provides a guard for your mold that will not allow corrosion to penetrate. The guarding properties provide excellent film strength, and since it goes on dry will not break down grease and other lubricants that are already present on the surface. It also works as an excellent lubricant for moving parts of the machine, and is NSF H-1 listed.

- Moisture displacing chemistry
- Excellent film strength
- Will not break down grease
- Easy removal
- NSF H-1 listed





SG-700-12C

10.25oz cans (case of 12)

SG-700-5

5 gallon pail

SG-700-55

55 gallon drum

#### The Defender

The Defender is a semi-dry, dual purpose rust preventative. Its semi dry properties allow for longer lasting protection without causing bleed through. The acid vapor neutralizer additive protects against PVC and other corrosive materials. Green dye indicator is used to help display your coverage while avoiding over spray on the mold.

- Moisture displacing chemistry
- Does not migrate or cause bleedthrough
- Green tint allows for easy visibility when applied
- Protects when molding PVC or other corrosive materials
- Easy removal
- Semi dry for longer lasting protection



D-400-12C

10.25oz cans (case of 12)

D-400-5

5 gallon pail

D-400-55

55 gallon drum

#### **The Protector**

The Protector is a semi dry, dual purpose rust preventative designed to be used on both cold and warm molds. Its semi dry nature allows for longer lasting protection without causing bleed through. The acid vapor neutralizer additive protects against PVC and other corrosive materials.

- Moisture displacing chemistry
- Does not migrate or cause bleed through
- Semi Dry for use on warm or cold molds
- Protects when molding PVC or other corrosive materials
- Up to 3-year protection
- Easy removal



PT-80-12C

12.5oz cans (case of 12)





## **Mold Releases**

Our Tuff Kote and Dri Kote are dry film mold release that go on dry. The advantage of having a dry film is it reduces your chances of build up by making it hard to overspray. Less is more when applying our Tuff Kote and Dri Kote! Our dry film properties help eliminate two of the main cost issues in molding - part quality and downtime. Standard mold releases go on wet, which can leave residue and can also cause build up. Tuff Kote and Dri Kote go on dry, minimizing the potential for build up and residue, and reducing or even eliminating cleaning downtime.

#### **Tuff Kote**

Tuff Kote is dry film, heavy duty mold release designed for difficult to release parts or where a longer lasting release is needed. Tuff Kote provides a unique, non-stick film that allows for significantly longer part cycles without reapplication. It's composed of PTFE and other proprietary ingredients. This mixture creates the durability and very low coefficient of friction needed to outlast the competition.

- Heavy duty formula lasts longer on the mold
- Fully paintable
- Safe on all plastics
- No build up
- Dry film
- Non-silicone formula
- Works at all temperatures



TK-150-12C

10.75oz cans (case of 12)

TK-150-5

5 gallon pail

TK-150-55 55 gallon drum

#### **Dri-Kote**

Dri-Kote mold release spray is a new, innovative formula designed to reduce the down time of applying mold releases. It's quick drying formula bonds to the surface of the metal, and lasts longer on the mold than traditional mold releases.

- Quick drying chemistry
- Fully paintable
- Safe on all plastics
- No build up
- Dry film
- Non-silicone formula
- Works at all temperatures



DK-300-12C

10.75oz cans (case of 12)

DK-300-5

5 gallon pail

DK-300-55

55 gallon drum



#### The Nanoplas Guarantee

We work extremely hard to design products that meet the needs of our customers and are of the best workmanship possible in the industry today. We, therefore, guarantee all of our products against defects in workmanship and chemical makeup. We will replace any product proven to be defective with a like product. The users' obligation is to determine the correct use of each product and assumes all the liability and risk in connection with that use. All of our products have up-to-date SDS's posted on our website and provide the necessary safety and chemical information for each customer to manage their use of these products.



Cera-Lube<sup>™</sup> Nano Ceramic Lubricating Grease is a leading edge, extremely high-performance lubricant that has a wide range of industrial applications. Cera-Lube™ utilizes micro-ceramic particles that act as sub-microscopic ball bearings, providing continuous lubrication to metallic surfaces. The Cera-Lube™ formulation yields a 10x longevity increase, significantly reduced coefficient of friction at all temperatures, extraordinary adhesion, and higher load-bearing properties than traditional "high performance" greases. Cera-Lube™ provides outstanding protection against rust. It is an excellent choice for use in environments such as plastic injection mold markets, off-road and auto racing, steel mills, transportation, salt and fresh waters, and anywhere applications are exposed to highly corrosive chemicals or water. Cera-Lube™ is an extraordinary, state-of-the-art lubricating grease. It provides exceptional friction reduction and wear resistance, and outlasts and outperforms virtually all other lubricating greases on the market. It is also the best value on the market today.

Cera Lube Spray Grease is a white lithium complex grease with a PTFE additive for excellent wear characteristics and high temperatures. Cera Lube Spray Grease was designed for customers looking for an alternative way to apply grease. Cera Lube Spray Grease allows you to extend the time of lubrication before reapplication and gives you the ability to apply grease in those areas while in production. Its uniform spray pattern and ability to lay down evenly on the surface helps you lubricate those hard to reach areas without bleeding. Cera Lube Spray Grease is compatible with Cera-Lube Nano Ceramic Lubricating Grease.

#### **Cera Lube Nano Ceramic Grease**

Cera Lube™ Nano Ceramic Grease is a high performance grease used for difficult applications where other greases have failed. It's high drop point and incredible wear characteristics allow customers to apply a very thin amount and still last up to 10 times longer than standard greases. Cera Lube Nano Ceramic Grease is NSF H-1 listed for food grade applications.

- **Staying Power** extraordinary adhesion extends production duration to 10 times that of other greases.
- Shear Stability does not soften or run out. After 100,000 production strokes, shows no evidence of breaking down.
- Operating Temperatures operates in a normal range from 0°F to 450°F, up to 650°F intermittently
- Extreme Pressure & Anti-Wear Protection resists extremely high pressures, provides exceptional stability without using lead, antimony, chlorine, zinc, barium, etc.
- **Corrosion Resistant** resists water, steam, acid, and other chemicals.
- High Dropping Point maintains viscosity across full temperature range, returning to normal viscosity after cooling.
- **Low Coefficient of Friction** lower than PTFE greases.
- Chemically Inert environmentally friendly.
- Low Dielectric Constant excellent insulator





#### CL FG0007

1 gallon (7 lb.) pail

#### CLFG0016J

16 ounce (1 lb.) jar

#### CLFG0016C

16 ounce (1 lb.) cartridge/tube

#### **CLFG1216C**

16 ounce (1 lb.) cartridges/tubes (case of 12)

#### CLFG0035

5 gallon (35 lb.) pail

#### **CLFG0400**

55 gallon (400 lb.) drum

#### **APPLICATION PROCESS**

- 1. Clean and remove contaminants off of all components before applying.
- 2. Apply small amount with brush or hand. Spread and wipe off all excess with hands.
- 3. Make sure you have a **thin film** on your wear surfaces.
- 4. Install components and work back and forth. Remove components to wipe off extra grease at the end of travel.

## **Cera Lube Spray Grease**

Cera Lube is a high performance lubricant using a lithium complex base grease to give it superior performance and low thermal expansion in high temperature situations. The ceramic reinforced PTFE additive provides superior adhesion in high wear applications significantly increasing the amount of production strokes before breakdown compared to standard greases. Along with its superior performance and adhesion characteristics Cera Lube provides unmatched resistance to moisture and outside contaminants. Cera Lube Spray Grease is also compatible with our Cera Lube Nano Ceramic Lubricating Grease.

- **High Temperature**
- **Highly Lubricious**
- Strong adhesion to all metal surfaces
- White (Clean Appearance)
- Micro ceramic particles add exceptional wear characteristics



CL-500-12C 16oz cans (case of 12)

#### **SYN LUBE**

Syn Lube is a full synthetic, food grade grease designed for the most difficult industrial applications. The synthetic calcium sulfonate formula includes anti-oxidants, extreme pressure and anti-wear additives that meet the most stringent requirements for industrial environments. SYN LUBE does not contain metals, PTFE or silicone.

- Reduce maintenance cost and downtime
- Temperature range: -100° F to 500° F
- High load bearing properties
- NSF registered
- Super low coefficient of friction



SD-40016J 16 ounce (1 lb.) jar

#### **APPLICATION PROCESS**

- 1. Clean and remove contaminants off of all components before applying.
- 2. Apply small amount with brush or hand. Spread and wipe off all excess with hands.
- 3. Make sure you have a **thin film** on your wear surfaces.
- 4. Install components and work back and forth. Remove components to wipe off extra grease at the end of travel.

I am happy to report that the Nano Mold Coating has performed as advertised. We have been using it for about nine months now and have had success in our applications. I have been in this industry for 25 years and have tried numerous products that make claims which don't hold up; it is a nice change to use a product that actually works as claimed.

> Ray S. V.P. Plas-Tech Engineering, Inc.

# Coatings



NanoMoldCoating® or NanoMoldRelease® has been scientifically formulated with the use of nanotechnology to create a semi-permanent barrier on the surface of molds which facilitates extraordinary plastic or rubber part release. The cured coating is a non-toxic, and colorless hardened polymer film that is only 100-200 nanometers in thickness so it has no affect on finished part dimensions.

- Reduces cycle times, increases productivity and eliminates sticking
- Improves part finish by eliminating dragging and stretching
- Helps reduce molding pressure
- Does not migrate to part surface
- In house / Self applied application
- Can be used with all resins

Please refer to our website www.nanomoldingcoatings.com under coating products for instructional videos regarding our easy step by step application process

#### **HC™** Heat Cure

HC<sup>™</sup> Heat Cure is a scientifically formulated coating that uses nanotechnology to create a semi-permanent barrier on the surface of a mold which is only 100 nanometers in thickness and facilitates extraordinary plastic or rubber part release. HC is applied in the tool room and is the longest lasting of our Nano coatings.

- 3-4 hour cure time
- Can be used with all resins
- Temperatures up to 1000°F
- Applied out of the press
- Can apply multiple coats





NANO5HC - 5 ml kit

NANO15HC - 15 ml kit

NANO25HC - 25 ml kit

NANO50HC - 50 ml kit

HC™ Kits Include:

- · Bottle of NanoMoldCoating
- · Bottle of NanoMoldCoating remover
- Microfiber cloths, spray tip, and swabs
- Application Instructions
- Nano Mold Cleaner

## **HCF™ Heat Cure FDA Compliant**

HCF™ Heat Cure FDA Compliant is a scientifically formulated coating that uses nanotechnology to create a semi-permanent barrier on the surface of a mold which is only 100 nanometers in thickness and which facilitates extraordinary plastic or rubber part release. HCF™ is applied in the tool room and is a two part process.

- 3-4 hour cure time
- Can be used with all resins
- Temperatures up to 1000°F
- Applied out of the press
- Can apply multiple coats



NANO10HCF - 10 ml kit

NANO15HCF - 15 ml kit

NANO25HCF - 25 ml kit

NANO50HCF - 50 ml kit

HCF™ Kits Include:

- Bottle of NanoMoldCoating Part A
- Bottle of NanoMoldCoating Part B
- Bottle of NanoMoldCoating Remover
- Microfiber cloths, spray tip, and swabs
- Application Instructions
- Nano Mold Cleaner

Phillips Plastics (Precision Decorating) has been using Nanoplas coating since February 2008. Phillips has found benefits to using this technology. Phillips has coated cavity surfaces due to parts not pulling across to coring upon mold opening. Parts now pull across and coating seems to be lasting approx. 50,000 cycles before recoating is necessary.

> Jonathan Rief, Tool Room Manager Phillips Plastics (Precision Decorating)

#### **QC™ Quick Cure Plastic Formula**

QC™ Quick Cure has been scientifically formulated with the use of nanotechnology to create a semi-permanent barrier on the surface of a mold which is only 100 nanometers in thickness and which facilitates extraordinary plastic part release. QC™ coating is designed to be used on all plastics and is applied in the press.

- 10-15 minute cure time
- Can be applied to a pretreated surface (PTFE, nickel, chrome, boron, etc)
- Standard Resin Application
- Operating Temps up to 500°F
- Can be quickly reapplied
- Applied in the press



NANO2QC - 2 ounce kit

NANO8QC - 8 ounce kit

QC™ Kits Include:

- · Bottle of NanoMoldCoating
- Bottle of NanoMoldCoating remover
- Microfiber cloths, spray tip, and swabs
- **Application Instructions**
- Nano Mold Cleaner

### **QCRU™** Quick Cure **Rubber Formula**

QCRU™ Quick Cure Rubber Formula has been scientifically formulated with the use of nanotechnology to create a semi-permanent barrier on the surface of a mold which is only 100 nanometers in thickness and which facilitates extraordinary rubber part release. QCRU™ is designed to be used on all rubber parts and is applied in the press.

- 10-15 minute cure time
- Can be applied to a pretreated surface (PTFE, nickel, chrome, boron, etc)
- Standard Rubber Application
- Operating Temps up to 500°F
- Can be quickly reapplied
- Applied in the press



NANO2QCR - 2 ounce kit

NANO8QCR - 8 ounce kit

QCRU™ Kits Include:

- Bottle of NanoMoldCoating
- Bottle of NanoMoldCoating remover
- Microfiber cloths, spray tip, and swabs
- **Application Instructions**
- Nano Mold Cleaner

### **QCSI™ Quick Cure Silicone Formula**

QCSI™ Quick Cure Silicone Formula has been scientifically formulated with the use of nanotechnology to create a semi-permanent barrier on the surface of a mold which is only 100 nanometers in thickness and which facilitates extraordinary silicone part release. QCSI™ is designed to be used on all silicone parts and is applied in the press.

- 10-15 minute cure time
- Can be applied to a pretreated surface (PTFE, nickel, chrome, boron, etc)
- Standard Silicone Application
- Operating Temps up to 450°F
- Can be quickly reapplied
- Applied in the press

NANO2QCS - 2 ounce kit

NANO8QCS - 8 ounce kit

QCSI™ Kits Include:

- Bottle of NanoMoldCoating
- Bottle of NanoMoldCoating
- Microfiber cloths, spray tip, and swabs
- Application Instructions
- Nano Mold Cleaner



Nanoplas products are the ideal choice for plastics and rubber processors in today's competitive manufacturing environment. They dramatically increases production output, while reducing costs associated with manual part removal, costly mold release agents, part scrap, slow cycle times, and repetitive mold maintenance due to sticking problems.

John B. Hoff, President

## **ABOUT NANOPLAS**

Nanoplas was founded on the basis of bringing innovative mold maintenance products to the plastic injection mold industry. This approach has been the cornerstone of our product development since our inception in 2008. All of our mold maintenance products have been designed with this driving principle to change the way people see the mature market of mold maintenance products. We do not develop products based on what we think customers need. We develop products focused on what we have learned from our customers to make their processes more efficient.



www.nanomoldcoating.com



## Nanoplas Inc.

2950 Prairie St. SW Suite 900 Grandville, MI 49418

(616) 452-3707

www.nanomoldcoating.com

